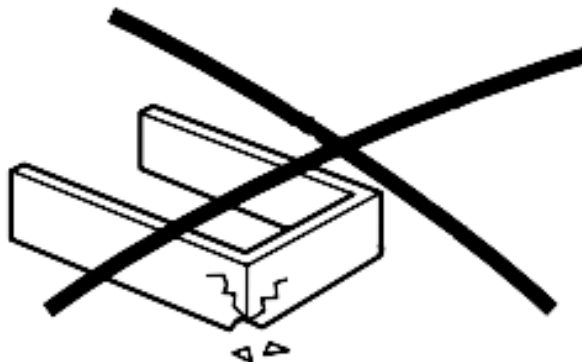
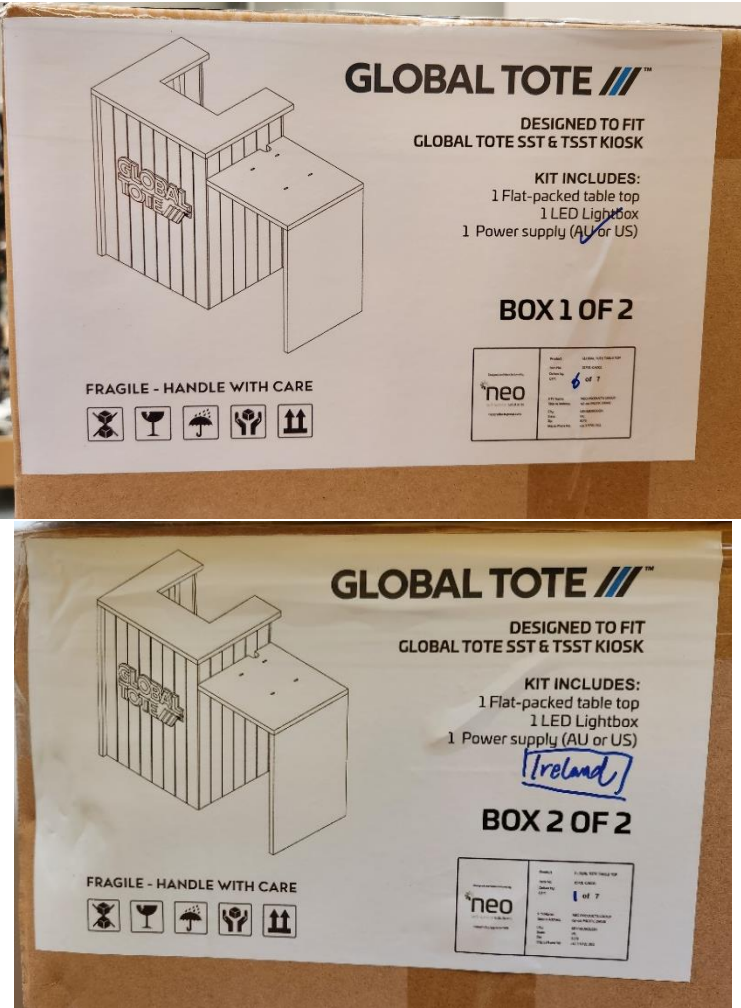





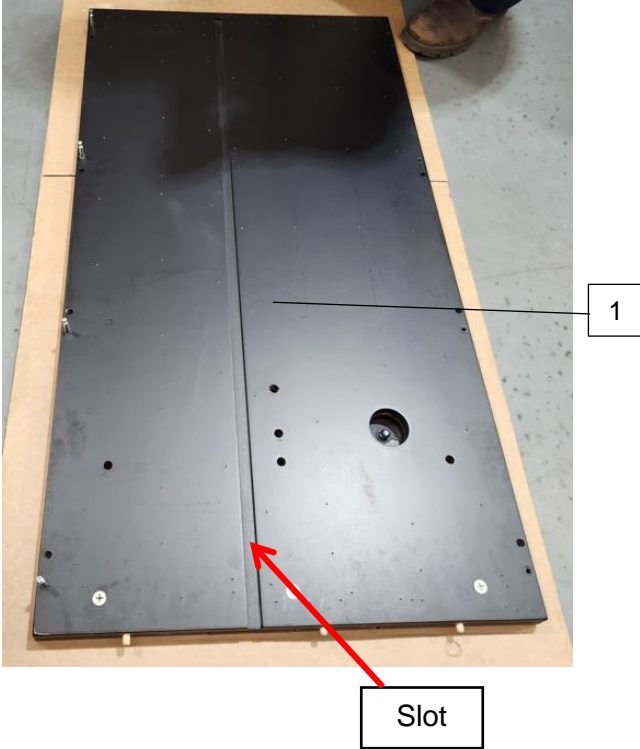


- Lift the boxes or its contents with care.



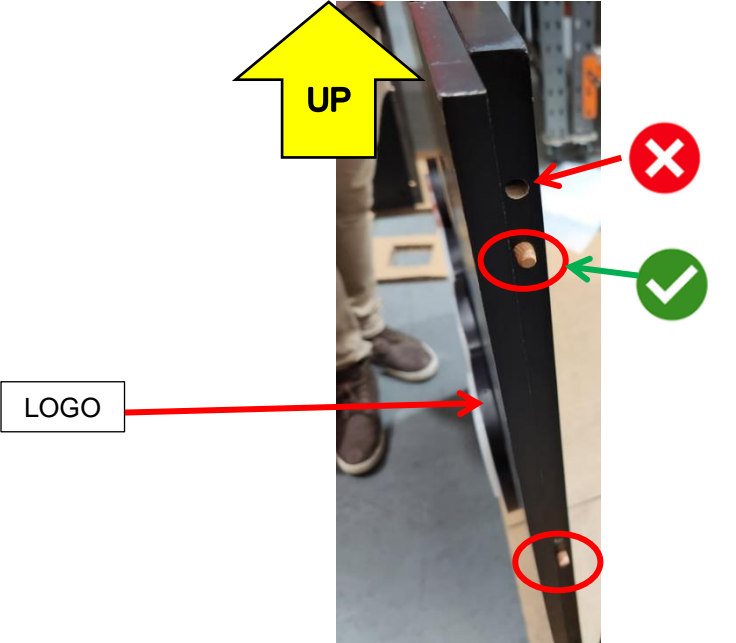
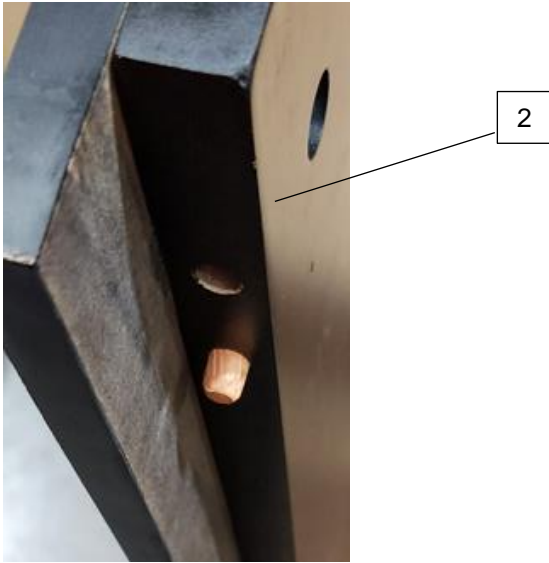
- Take care when unpacking the contents and placing on the ground.



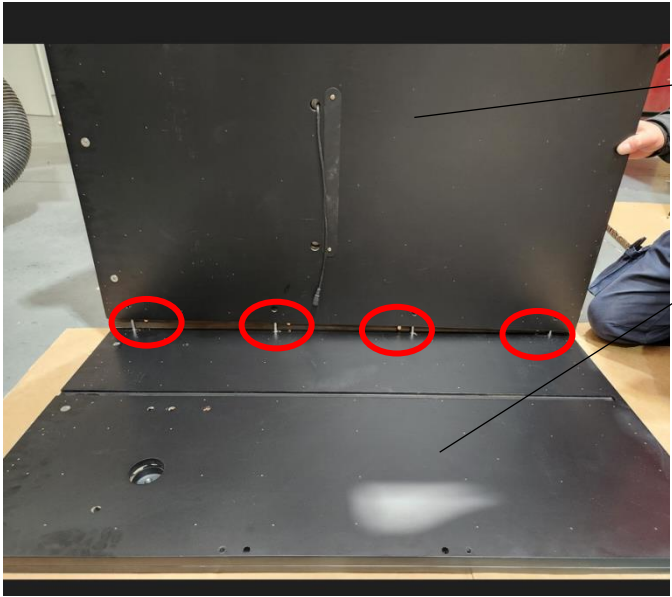
STEP	IMAGE	DESCRIPTION
1		<p>This assembly requires contents from two boxes:</p> <ul style="list-style-type: none"> - BOX 1 of 2. - BOX 2 of 2. <p>Make sure two boxes are available before starting the assembly.</p>
2		<p>Select and open BOX 2 of 2.</p>



STEP	IMAGE	DESCRIPTION
3		<p>Open the Hardware pack contained within BOX 2 of 2:</p> <p>Hardware pack contains:</p> <ul style="list-style-type: none"> - 33x Wooden Dowel Pins (a) - 33x Head Rods (b) - 32x Cams (c) - 7x Countersunk Hex Socket Screw (d) - 5x Hex Socket Screw – long (e) - 5x Washers (f) - 6x Spring Washers (g) - 1x Allen Keys 4mm – Gold Colour (h) - 1x Allen Keys 5mm – Black Colour (j) <p>Store the Power Supply & Brackets / Velcro package for assembly at a later Step.</p>

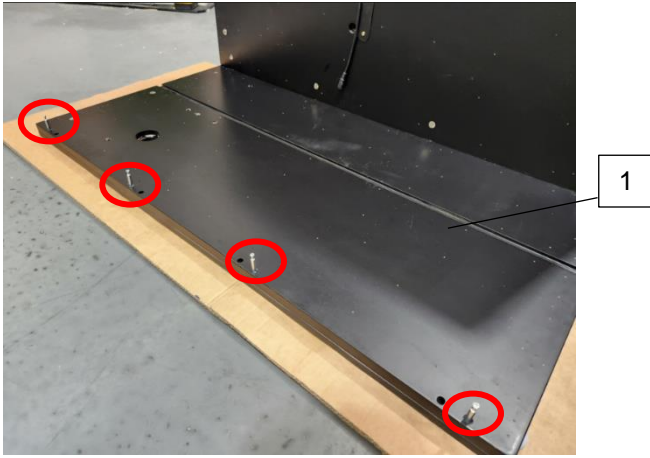
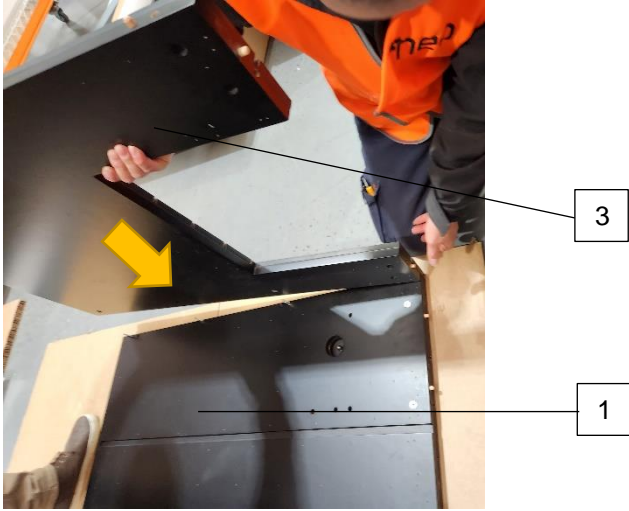
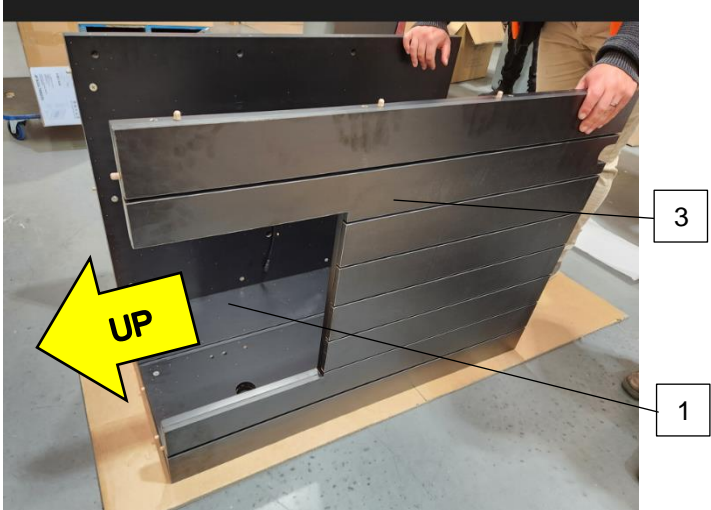
STEP	IMAGE	DESCRIPTION
4		<p>Remove the Side of the Table with Slot (1) from supplier packaging, BOX 2 of 2.</p>
5		<p>Select 4x Head Rods from Hardware Pack.</p>
6		<p>Install 4x Head Rods onto Side of the Table with Slot (1), position shown.</p> <p>NOTE: Use this as a base for the current assembly.</p>

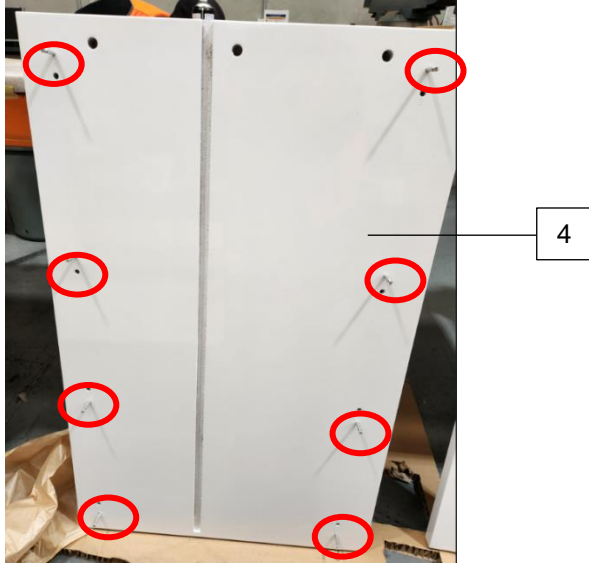
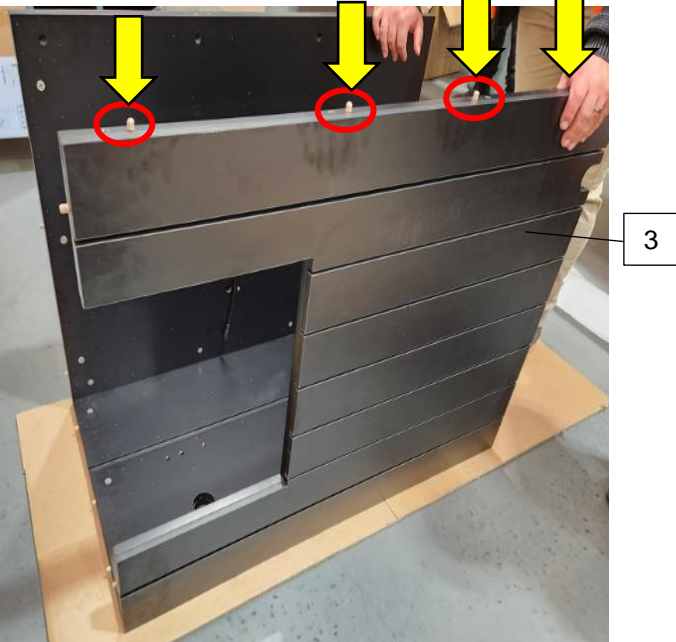
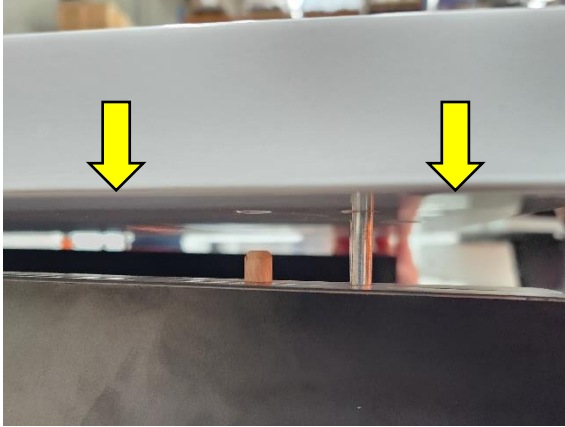
STEP	IMAGE	DESCRIPTION
7		<p>Install Thread of Head Rod into wood.</p> <p>TFasten the 4x Head Rods using a #2 Phillips Head Screw Driver.</p>
8		<p>Select 4x Wooden Dowel Pins from Hardware Pack.</p>
9		<p>Retrieve Table Side with Logo (2) from supplier packaging, BOX 2 of 2.</p> <div data-bbox="1118 1693 1449 1917" style="border: 1px solid black; padding: 5px; text-align: center;"> <p>CAUTION</p>  <p>TWO PERSON LIFT REQUIRED</p> </div>

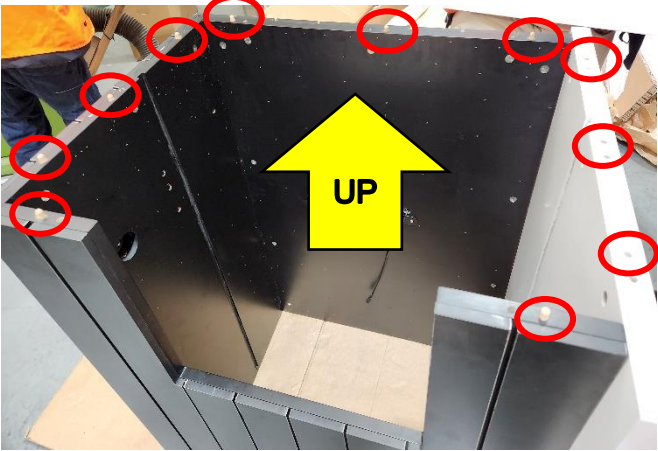

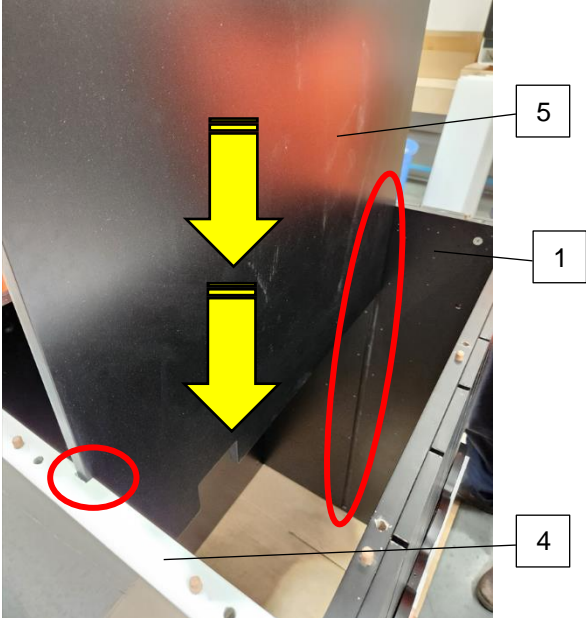

STEP	IMAGE	DESCRIPTION
10		<p>Install 4x Wooden Dowel Pins onto the RIGHT-HAND Side on Table Side with Logo (2), in hole positions shown.</p>
11		<p>Push firmly with hand to ensure correct fitment.</p>

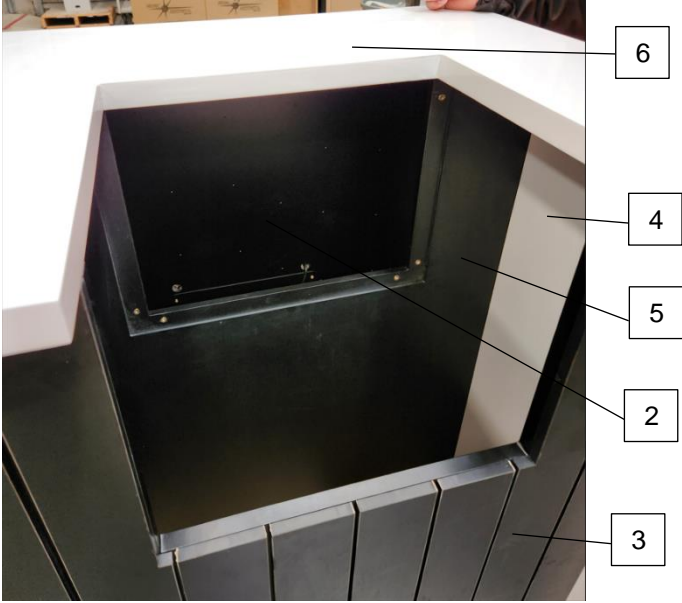

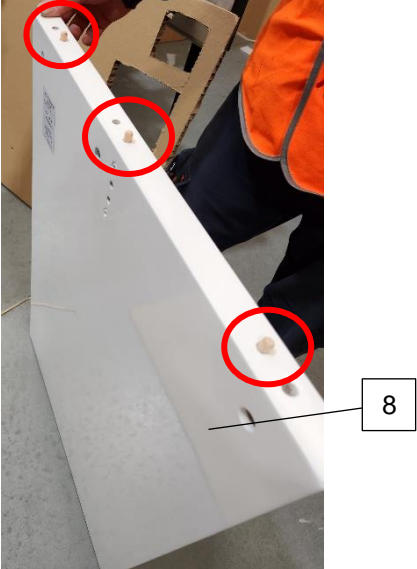
STEP	IMAGE	DESCRIPTION
12		<p>Install Table Side with Logo (2) onto the Side of the Table with Slot (1).</p> <p>Note: Ensure the Cam Rods are all straight and are not bent when joining the sides.</p> 
13		<p>Ensure the Head Rods and the Wooden Dowel Pins intersect and fit properly.</p>

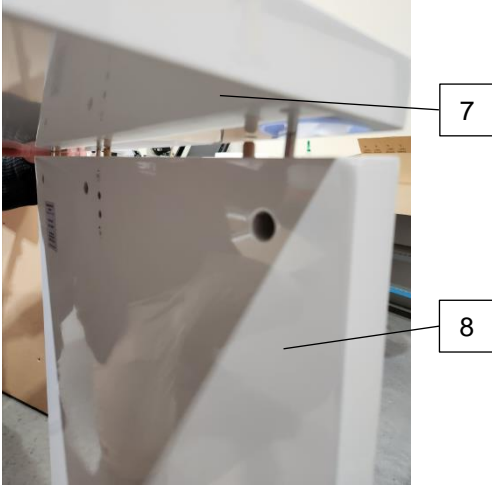
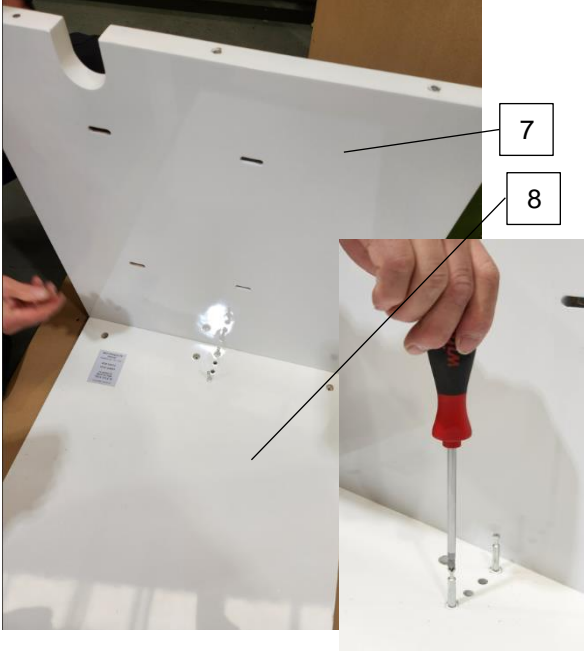
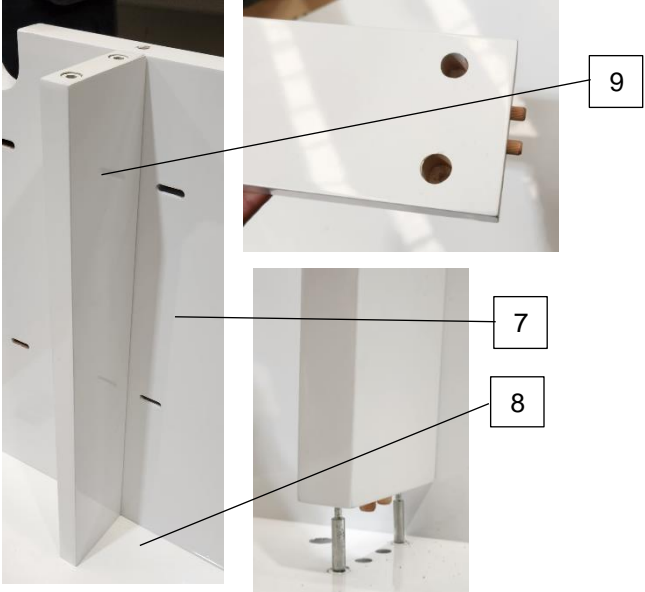
STEP	IMAGE	DESCRIPTION
14		<p>Install the Cams into the position above the Head Rods as shown.</p> <p>Make sure the arrow on the Cam points in the direction of the Head Rod.</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, complete the following Steps:</p> <p>1) Remove the Table Side with Logo (2) from the Side of the Table with Slot (1).</p> <p>2) Manually adjust the overall height of the Head Rod in an anti-clockwise direction by 1 full turn.</p> <p>3) Reassemble Table Side with Logo (2) into the Side of the Table with Slot (1).</p> <p>4) Reinstall Cams & tighten. Repeat Steps until full clamp is achieved.</p>
15		<p>Firmly tighten the Cam using a #2 Phillips Head Screwdriver.</p>

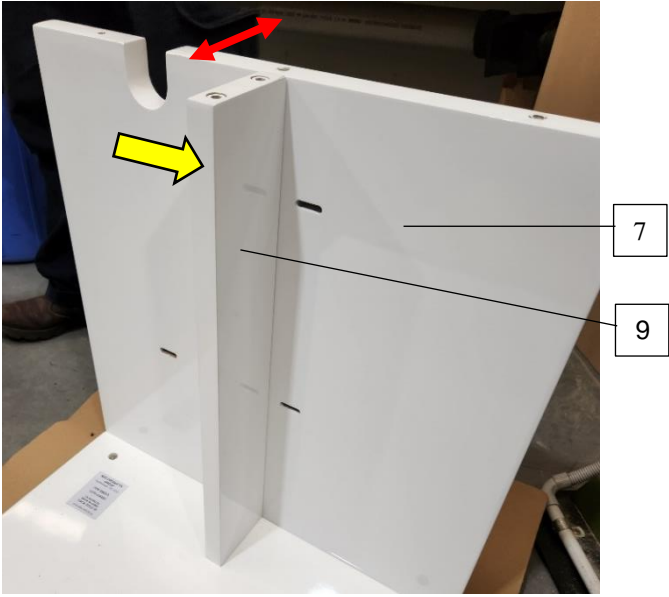

STEP	IMAGE	DESCRIPTION
16		<p>Repeat the installation process of 4x Head Rods for the opposite side of the Side of the Table with Slot (1).</p>
17		<p>Remove the Back side of table (3) from the packaging.</p> <p>Install Wooden Dowel Pins onto the Back side of table (3).</p>
18		<p>Repeat the process of installation on to the table side with a slot in it (1) and install Cams onto the Back side of table (3).</p> <p>Make sure the Head Rods are not bent and the assembly is flush.</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, refer to Step 14 for adjustment process.</p>


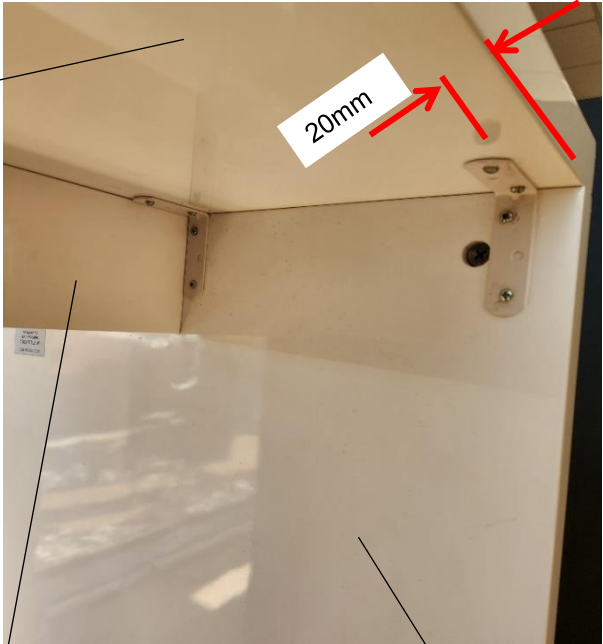
STEP	IMAGE	DESCRIPTION
19		<p>Remove White side of the table with a slot (4) from the supplier packaging, BOX 1 of 2.</p> <p>Install 8x Head Rods onto the white side of the table with a slot (4) as shown.</p>
20		<p>Install 4x Wooden Dowel pins onto the Back side of table (3) as shown.</p>
21		<p>Install the White side of the table with a slot (4) on to Back side of table (3) and Table side with a slot in it (1), by repeating the process of installing Cams and aligning Head Rods.</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, refer to Step 14 for adjustment process.</p>

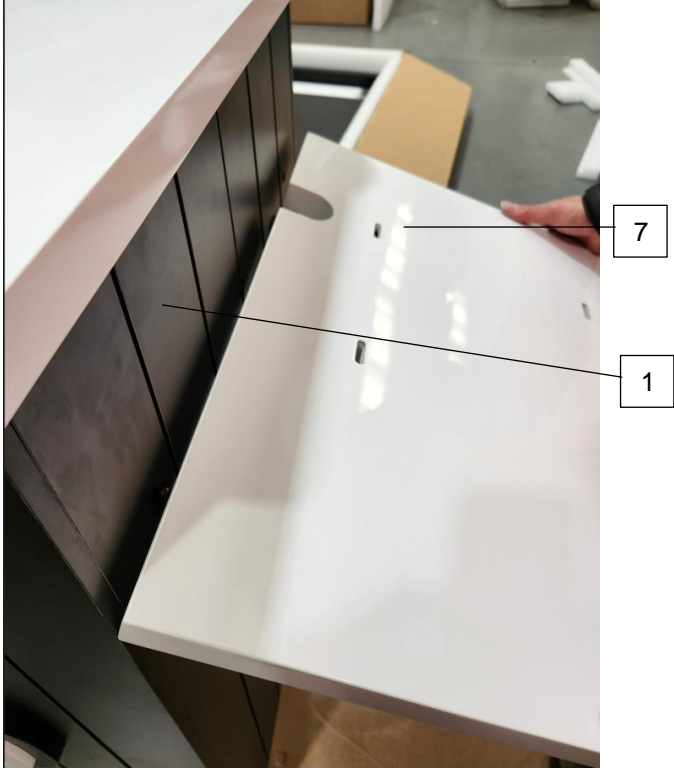
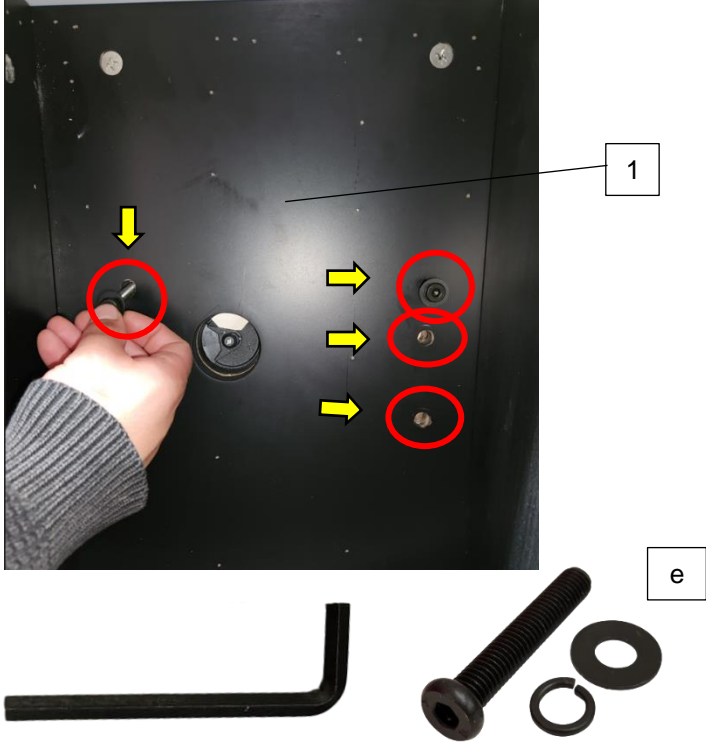
STEP	IMAGE	DESCRIPTION
22		<p>Turn the assembly into the position shown.</p> <p>Install 11x Wooden Dowel Pins on the assembly as shown.</p> 
23		<p>Once the outside of table is complete slide in the Internal wooden support (5) through the slots on Side of the Table with Slot (1) and White side of the table with a slot (4).</p> <p>Make sure the Internal wooden support is securely fixed in the slots and is all the way through.</p>
24		<p>Select the Top of the table (6) from the supplier packaging.</p> <p>Install 11x Head Rods onto the Top of the table (6) as shown.</p>

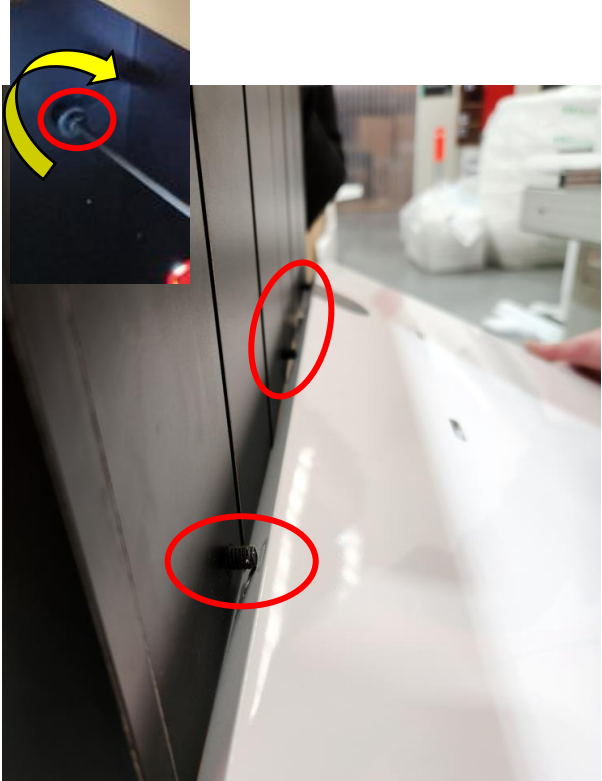

STEP	IMAGE	DESCRIPTION
25		<p>Install the Top of the table (6) onto the table side with a slot in it (1), Table Side with Logo (2), Back side of table (3), White side of the table with a slot (4) and Internal wooden support (5) by repeating the process of installing Cams and tightening them.</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, refer to Step 14 for adjustment process.</p>
26		<p>Select the Top of side table (7) from the supplier packaging from BOX 1 of 2.</p> <p>Install the 3x Head Rods as shown.</p>
27		<p>Select the Side leg of the table (8) from the supplier packaging.</p> <p>Install 4x Wooden Dowel Pins into the slots as shown.</p>

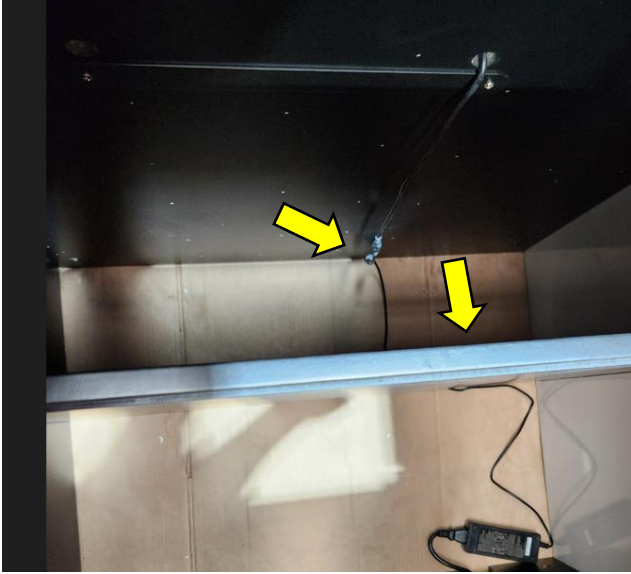

STEP	IMAGE	DESCRIPTION
28		<p>Assemble Top of side table (7) and Side leg of the table (8) using the previous process by installing Cams and Head Rods.</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, refer to Step 14 for adjustment process.</p>
29		<p>Install 2x Head Rods on the Side leg of the table (8) and fasten using a #2 Phillips Head Screwdriver.</p>
30		<p>Select the support plank (9) from the supplier package.</p> <p>Install 2x Wooden Dowel Pins and fix it using cams to the Side leg of the table (8).</p> <p>Note: If the Head Rod does not engage with the Cam during fitment, refer to Step 14 for adjustment process.</p>



STEP	IMAGE	DESCRIPTION
31		<p>Install the Support Plank's (9) plain face of the plank faces away from the U-shaped cut.</p> <p>Make sure the support plank (9) is in line with the edge of the Top of side table (7).</p>
32		<p>Remove the L-Brackets (k) and the 17x Self tapered PAN 10ABx3/4 Screws (m) from the provided kit.</p>

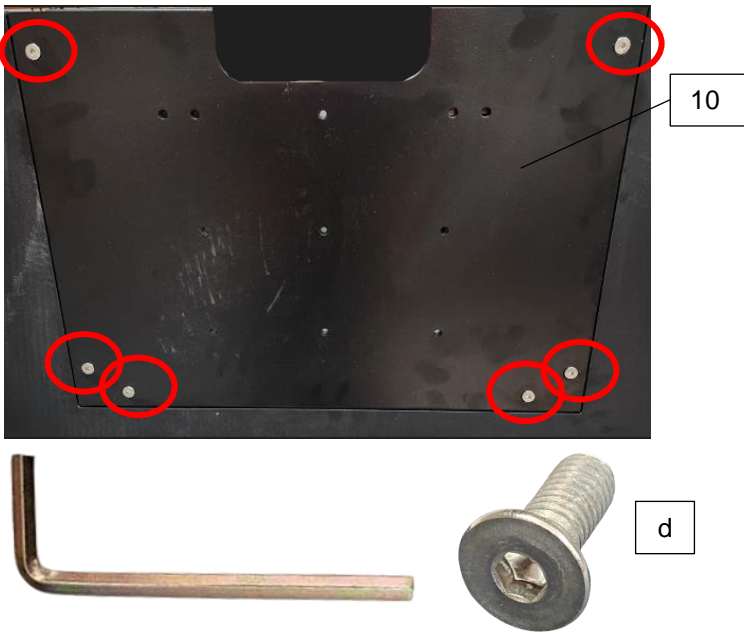
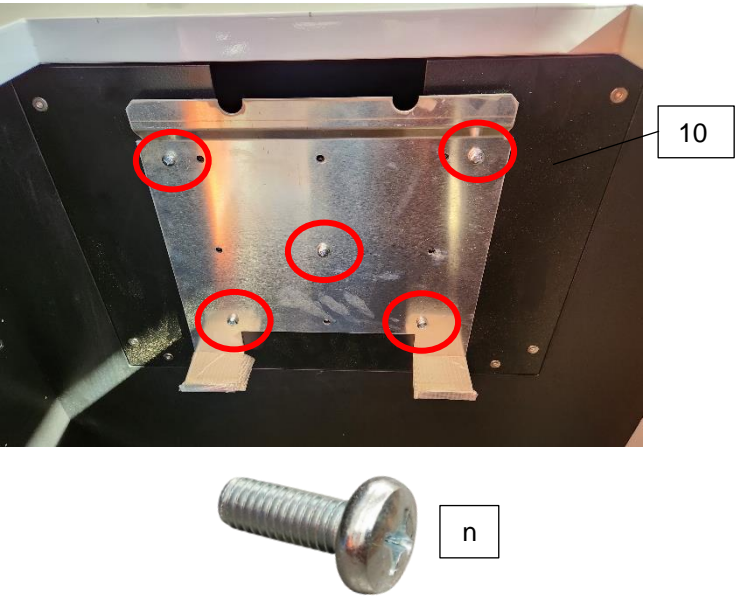
STEP	IMAGE	DESCRIPTION
33		<p>Place the L-Brackets on the edge of Top of side table (7) and Side leg of the table (8) and use 8x PAN 10AB x 3/4 screws and fasten using #2 Phillips Head Screwdriver.</p> <p>Note: Ensure to maintain 20mm gap between the L-Bracket and the edge of the side table as shown.</p>
34		<p>Repeat the process of installing the L-Brackets on the other side of the support plank (9) using 8x PAN 10AB x 3/4 screws and fasten using a #2 Phillips Head Screwdriver.</p> <p>Note: Ensure to maintain 20mm gap between the L-Bracket and the edge of the side table as shown.</p>

STEP	IMAGE	DESCRIPTION
35		<p>Align the side table assembly to the table side with a slot in it (1).</p>
36		<p>Select 6x Long Hex Socket Screw (e) and Washers from packaging.</p> <p>Fix the side table assembly to the main table. As shown in this Step and the following Step.</p>

STEP	IMAGE	DESCRIPTION
37		<p>Use the Allen Key 5mm (provided) to tighten these Hex Socket Screw.</p>
38		<p>Ensure that the side table is firmly fixed, square & aligned on all floor contact surface.</p>

STEP	IMAGE	DESCRIPTION
39		<p>Install the Power Supply to the LOGO and pull the wire through the hole provided.</p>
40		<p>Use the Velcro provided to attach the adapter to the internal wooden support (5).</p>

STEP	IMAGE	DESCRIPTION
41		<p>Plug in the adapter and test if the LED illuminates.</p>
42		<p>Remove the Metal Plate from the supplier packaging.</p> <p>Install the Metal Plate (10) onto the Internal wooden support (5) as shown in the image.</p>

STEP	IMAGE	DESCRIPTION
43	 <p>The image shows a black metal plate (10) with six countersunk holes circled in red. Below the plate, an Allen key and a hex socket screw (d) are shown. A callout box labeled '10' points to the metal plate, and another callout box labeled 'd' points to the hex socket screw.</p>	<p>Use 6x Countersunk Hex Socket Screw (d) to secure the Metal Plate (10) to the Internal wooden support (5) using the Allen Key – 4mm provided.</p>
44	 <p>The image shows a metal mounting bracket being installed onto the metal plate (10). Five Phillips head screws (n) are shown being inserted into the bracket. Below the bracket, a Phillips head screw (n) is shown. A callout box labeled '10' points to the metal plate, and another callout box labeled 'n' points to the Phillips head screw.</p>	<p>Remove the Mounting Bracket from packaging.</p> <p>Install the Mounting Bracket on to the Metal Plate (10) using 5x PAN M6x16 Phillips Head (n) provided and fasten using a #2 Phillips Head Screwdriver.</p>